

## DESCRIPTIVE ABSTRACT

### PROCESS FOR AUTOMATIC REMOVAL OF PACKAGES

5       The present invention relates to a process for automatically removing packages in a winding station of a yarn winding machine, comprising means (1) for holding and disengaging a full package (2), a winding guide (3) guiding the yarn to be wound during winding, a bar (7) for  
10       disengagement from the winding guide (3), a package drive (4), heads (5) for gripping and holding the spool (6) and a device (8) for supplying the station with spools (6).

      Process characterized in that it consists essentially in providing, during each removal cycle, a relaxation of  
15       the tension of the supply yarn, then restarting a new winding cycle after completing the removal cycle.

      The invention is more particularly applicable to the field of the textile industry, in particular machines for  
20       winding yarns.

- Fig. 1 -